

CPI WATER BASED EPOXY

PRODUCT DESCRIPTION:

CPI Water Based Epoxy is a two component water based epoxy coating that exhibits excellent characteristics that rival solvent based products. CPI Water Based Epoxy has superb chemical resistance, abrasion resistance, and substrate penetration.

RECOMMENDED FOR:

Recommended for priming or coating concrete or masonry. This product can withstand exposure to many common solvents and chemicals.

Not recommended for outdoor use. This product will yellow when exposed to UV light.

SOLIDS BY WEIGHT:

Mixed = 53% (colors); 45% (clear); (+, - 2%)

SOLIDS BY VOLUME:

Mixed = 41% (colors); 36% (clear); (+, - 2%)

VOLATILE ORGANIC CONTENT:

Colors = 1.01 pounds per gallon (mixed) (regulatory VOC = 175g/l)

Clear = 1.0 pounds per gallon (mixed) (regulatory VOC = 230g/l)

STANDARD COLORS:

Clear. NOTE: The clear (gardner 11) is not water clear and is not suitable for topcoating over previously color coated floors. The clear is suitable as a primer or concrete sealer only.

RECOMMENDED FILM THICKNESS:

5 -7 mils per coat wet thickness (yields 2-3 mils dry)

COVERAGE PER GALLON:

229 to 320 square feet @ 5-7 mils wet thickness

PACKAGING INFORMATION

2 gallon and 5 gallon kits (volume approx.)

MIX RATIO:

Colors= 8.55# part A (.80 gallons, approximate) to 1.75# part B (.20 gallons, approximate)

Clear= 6.55# part A (.80 gallons, approximate) to 1.90# part B (.20 gallons, approximate)

SHELF LIFE:

1 year in unopened containers

FINISH CHARACTERISTICS:

Satin gloss (40-80 at 60 degrees @ glossmeter)

ABRASION RESISTANCE:

Taber adrasor CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 54 mg loss

IMPACT RESISTANCE:

Gardner Impact, direct = 50 in.lb. (passed)

FLEXIBILITY:

No cracks on a 1/8" mandrel

ADHESION:

425 psi @ elcometer (concrete failure, no delamination)

VISCOSITY:

Mixed = 900-1200 cps (colors); 400-900 cps (clear) (typical)

DOT CLASSIFICATIONS:

Not regulated

CURE SCHEDULE: (70F)

pot life – 1 gallon volume 1.0 – 1.5 hours

tack free (dry to touch)..... 5-8 hours

recoat or topcoat..... 7-10 hours
 light foot traffic.....16-24 hours
 full cure (heavy traffic).....2-7 days

APPLICATION TEMPERATURE:

55-90 degrees F with relative humidity below 75%

CHEMICAL RESISTANCE:

REAGENT	RATING
acetic acid 5%	B
xylene	B
mek	A
gasoline	B
10% sodium hydroxide	C
50% sodium hydroxide	B
10% sulfuric	B
10% hrdochloric acid	B
20% nitric acid	A
ethylene glycol	C

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

PRIMER:

None required

TOPCOAT:

Optional – Many products are suitable as topcoats including multiple coats of this product. For added chemical resistance, color stability or UV stability, topcoat with a suitable aliphatic urethane such as a 2-part High Performance Polyurethane.

LIMITATIONS:

Color or gloss may be affected by humidity, low temperatures, chemical exposure or sodium vapor lighting.

Product will yellow in the presence of UV light

For best results use a 1/4" or 3/8" nap shed free roller.

Slab on grade requires moisture barrier

Substrate temperature must be 5°F above dew point.

All new concrete must be cured for at least 30 days

Product color will vary from batch to batch. Use only product from the same batch for an entire job.

Improper mixing or too thick of an application may result in product failure

Light or bright colors (white, safety colors etc.) may require multiple coats or a topcoat to achieve a satisfactory hide, depending on the substrate.

***Physical properties listed on this technical data sheet are typical values and not specifications.**

MIXING AND APPLICATION INSTRUCTIONS

1) **PRODUCT STORAGE:** Store product in an area so as to bring the material to normal room temperature before using. Continuous storage should be between 60 and 90 degree F. Keep from freezing.

2) **SURFACE PREPARATION:** Surface preparation may vary according to type of existing finish. With the thin build system of 3-10 mils dry or with the higher build of 10 mils or more dry, we recommend first using our CPI Super Prep diluted 1:1 with water to deep clean and create a more open, porous surface. If you have a slick or tight-troweled surface, we recommend mechanical scarification such as grinding to prepare your surface properly and achieve the porous surface required for this application. All dirt, oil, dust, foreign contaminants and laitance must then be removed to assure a trouble free bond to the substrate.

*Mopping one last time with a neutral cleaner is recommended to ensure your surface also has a neutral pH.

A Concrete Slab Moisture Test should be performed to determine if the concrete is dry and suitable for application. This test is also useful to determine if any hydrostatic pressure problems exist that may later cause de-bonding.

3) **PRODUCT MIXING:** This product comes pre-packaged by weight. Kits should be mixed in their entirety. If partial kits are to be used, refer to the front of this technical data for proper weight mix ratios. After the two parts are combined, mix well (**at least 2.5 minutes**) with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. This product is an emulsion product and should be mixed well before using. Mix slowly but thoroughly to prevent adding air to product.

4) **PRODUCT APPLICATION:** The mixed material can be applied by brush or shed free roller. Maintain temperatures within the recommended ranges during the application and curing process. Apply material with relative humidity within the parameters shown on the technical data. When the end of the pot life has been reached, you will find that the material becomes hard to apply and will actually tend to roll back up onto the roller. **Do not try to continue application when the coating has reached this step.** Applications made at different times with differing environmental conditions, may show slight variations in gloss.

5) **RECOAT OR TOPCOATING:** If you opt to recoat or topcoat this product, you must first be sure that all of the solvents and water have evaporated from the coating during the curing process. The information provided in this printout is a reliable guideline to follow. However, it is always best to test the coating before recoating or topcoating. The best way to test this is by pressing on the coating with your thumb to verify that no fingerprint impression is left. If no impression is created, then the recoat or topcoat can be started. Always remember that colder temperatures will require more cure time for the product before recoating or topcoating can commence. Before recoating or topcoating, check the coating to insure no epoxy blushes were developed (a whitish, greasy film or deglossing). If a blush is present, it must be removed prior to topcoating or recoating. A standard type detergent cleaner can be used to remove any blush. Many epoxy overlays and coatings as well as urethanes are compatible for use as a topcoat for this product as well as multiple coats of this product.

6) **CLEANUP:** Xylene or Acetone

7) **FLOOR CLEANING:** Caution! Some cleaners may affect the color or finish of the floor installed. Only use cleaners that are pH neutral. Do not use acidic cleaners such as Vinegar, Pine Sol, or Bleach. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested. Steam mops are not recommended on stained and sealed concrete.

8) **RESTRICTIONS:** Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle. Dependent on actual complete system application, surface may be slippery, especially when wet or contaminated; keep surface clean and dry.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

*This product is intended for use by trained professionals, experienced and trained in the use of these products. We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.***

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